

1 New home-made assembly for hollow-fibre membrane  
2 extraction of **persistent organic pollutants** from real  
3 world samples

4 *J. Manso, T. García-Barrera\*, J. L. Gómez-Ariza*

5 Departamento de Química y Ciencia de los Materiales. Facultad de Ciencias Experimentales.

6 Universidad de Huelva. Campus de El Carmen. 21007-Huelva. Spain

7 AUTHOR EMAIL ADDRESS. tamara@dqcm.uhu.es

8 ABSTRACT. **Nowadays**, hollow fibre membrane extraction techniques are widely used but they are  
9 **usually** applied to water or **very** simple matrices **such as water**. In this paper, we **propose** a new assembly  
10 that allows the extraction of forty persistent organic pollutants in real world samples, namely orange  
11 juice, **porcine** plasma and tomatoes. The limits of detection obtained are very low even in the analysis of  
12 real samples ( $9-182 \text{ ng L}^{-1}$ ). **The relative standard deviations varies from 1-18 % and the averaged**  
13 **recoveries in the spike experiments are very high (65-120 %) in the different types of samples studied.**  
14 The new assembly allows **a** very good precision **overcoming one of the most important shortcomings of**  
15 membrane extraction techniques. A central composite design has been performed to get optima  
16 **extraction** conditions for the analytes and also the combined response of all the analytes has been  
17 **obtained** to attain the simultaneous optimum.

18 KEYWORDS. Membrane extraction, hollow-fibre, gas chromatography, electron capture detector, mass  
19 spectrometry, fruit juice, tomato, plasma.

## 22 **1. Introduction**

23 The first application of flat sheet membranes in analytical chemistry was developed in 1963 and  
24 about ten years later, the use of a hollow fibre membrane was described, in both cases the membranes  
25 were used for membrane introduction mass spectrometry (MIMS) [1]. Nowadays, membrane based  
26 extraction techniques have become a promising alternative against canonical analytical extraction  
27 techniques or more recent miniaturised techniques (solid phase microextraction (SPME) and liquid  
28 phase microextraction (LPME)) in different modes: single-drop microextraction (SDME), dispersive  
29 liquid-liquid microextraction (DLLME) and hollow-fibre microextraction (HF-LPME) [2]. The major  
30 problem of LPME is that the microdrop suspended on the microsyringe needle is easily dislodged during  
31 stirring and moreover it is not suitable for dirty samples because particles make the drop unstable [3].  
32 The HF-LPME introduced by Pedersen-Bjergaard and Rasmussen overcomes problems related with the  
33 application to dirty samples such as sample carryover and reproducibility [4].

34 The HF membrane extraction techniques are mainly related with the use of hydrophobic  
35 membranes that are porous or non-porous polymeric materials. A great number of publications related  
36 with the use of porous membranes describes different modes: (i) hollow fibre and flat sheet microporous  
37 membrane liquid-liquid extraction, (ii) two phase hollow-fibre liquid phase microextraction, (iii)  
38 membrane protected solid-phase microextraction and solid phase extraction, (iv) polymer-coated hollow  
39 fibre membrane microextraction [1] and (v) hollow fibre liquid-liquid-liquid microextraction [3]. The  
40 extraction principles and historical developments of LPME with porous hollow fibres have been  
41 discussed [5]; as well as the applications in environmental and bioanalytical issues [6]. Miniaturised  
42 membrane based extraction techniques have several important advantages such as reproducibility,  
43 absence of sample carryover (due to the disposable nature of the membranes), high analyte enrichments,

44 high throughput, low cost, applicability to many different types of analytes, large pH tolerance range and  
45 facility for automation and conversion into greener analytical techniques.

46 The concern about **the contamination by** persistent organic pollutants (POPs) has risen over  
47 recent decades. The action of pesticides as hormone endocrine disruptors and cancer inducers is well  
48 known [7]. The persistent character and propensity to accumulate in biological tissues of pesticides and  
49 polychlorinated biphenyls (PCBs) have also been established [7,8], **these latter** used as flame retardants.  
50 Trace amounts of PCB congeners have also been associated with higher incidence of foetal miscarriage  
51 [9]. The physicochemical properties of polybrominated diphenyl ethers (PBDEs) are similar to PCBs,  
52 they are toxic, persistent and lipophilic [10]. **Therefore**, POPs are ubiquitous pollutants and currently  
53 their analysis in environmental and food samples is growing due to the marked increase in the levels of  
54 these compounds during the last decade [11,12]. Several works have been published in relation with the  
55 use of membrane extraction techniques for POPs. In this sense, HF-LPME has been used for the  
56 determination of organochlorine pesticides in seawater [13] and water [14,16] for the extraction of PCBs  
57 in blood plasma [9] and PBDEs in environmental waters [17].

58 In the present paper we **have developed** a new home-made assembly for the extraction of about  
59 40 POPs including pesticides, PCBs and PBDEs using the hollow-fibre membrane extraction technique.  
60 The approach is simpler than those proposed in the literature and the analytical features, especially  
61 reproducibility and sample throughput improve previous proposals. The approach has been optimised  
62 using a rotatable central composite design (RCCD) and the validation has been carried out on real world  
63 samples as fruit juice, tomatoes pulp and **porcine** plasma.

64

## 65 **2. Materials and methods**

66

## 67 2.1. Standard solutions, reagents and samples

68 All reagents used were of highest purity. Isooctane, cyclohexane, n-decane, acetonitrile,  
69 methanol and toluene were obtained from Teknokroma (Barcelona, Spain). Ultrapure water (18 MΩ cm)  
70 was obtained from a Milli-Q water-purification system and was used throughout (Millipore, Watford,  
71 UK).

72 The pesticides ( $\beta$ -BHC,  $\gamma$ -BHC,  $\delta$ -BHC,  $\alpha$ -endosulfan,  $\beta$ -endosulfan, heptachlor, heptachlor  
73 epoxide, aldrin, endrin, dieldrin, chlorthalonil,  $\alpha$ -cypermethrin, biphentrin, acrinathrin, fenarimol,  
74 phosalone, 4,4'-DDD, 4,4'-DDT, 4,4'-DDE,  $\lambda$ -cyhalothrin) were obtained from Sigma–Aldrich  
75 (Steinheim, Germany). The PCBs (PCB#1, 5, 29, 28, 52, 47, 98, 154, 153, 138, 171, 200) were supplied  
76 by Sigma–Aldrich (Steinheim, Germany). The PBDEs (PBDE#28, 47, 85, 99, 100, 153, 154, 183) were  
77 obtained from Fluka and Accurel (Sigma–Aldrich (Steinheim, Germany)).

78 Stock standard solutions of 1000 mg L<sup>-1</sup> were prepared dissolving the standards in acetone.  
79 Working solutions for direct injection were prepared daily by stepwise dilution of their stock solutions  
80 with n-Hexane. Spiking solutions were prepared in acetone. All the standard solutions were stored at 4°C  
81 in darkness until the analysis.

82 Samples of orange juice, tomatoes and porcine plasma samples were purchased from a local  
83 market.

84

## 85 2.2. Extraction of POPs using the home-made assembly for HF-LPME

86 The HF-LPME assembly designed for the extraction of POPs is shown in Figure 1. The porous  
87 hollow fibre used to support the organic phase and for containing the acceptor solution was Q3/2  
88 polypropylene (Accurel Q3/2, Membrana, Wupertal, Germany) with an internal diameter of 600  $\mu$ m, 200  
89  $\mu$ m of wall thickness and 0.2  $\mu$ m pores. The assembly consists of an Eppendorf GELoader pipette tip for

90 filling microinjection capillaries with a volume range of 0.5-20  $\mu\text{L}$  (Eppendorf, Hamburg, Germany), 2.6  
91 cm of HF and a 4 mL vial (Supelco, Bellefonte, USA) covered with a septum (20 mm diameter and 3  
92 mm thickness, PTFE/silicone, Supelco, Bellefonte, USA). First of all the HF is cut and one end **closed**  
93 **by means of a hot soldering tool**. The pipette tip end is cut allowing a perfect connection with the **open**  
94 **end of the** membrane and then, **the** HF is introduced in the extraction solvent (**toluene**) during 1 minute  
95 to open the pores. Using a 500  $\mu\text{L}$  volume GC syringe (Hamilton, Supelco, Bellefonte, USA) **the air is**  
96 **removed from the lumen of the membrane and filled with the solvent contained in the vial**. Immediately,  
97 the **HF-tip pipette assembly** is introduced in a vial containing 4 mL of sample (a few millimetres below  
98 the sample surface). The extraction is carried out during 37 minutes at 46  $^{\circ}\text{C}$  and 1100 rpm. After that,  
99 the sealed end of the HF is cut and 1  $\mu\text{L}$  **of toluene with the analytes** is extracted from the membrane  
100 through the tip of micropipette using a 10  $\mu\text{L}$  syringe for the GC analysis.

101 The extraction of food samples was directly performed on freshly squeezed tomatoes,  
102 commercial orange juices **and porcine plasma**.

### 103 **2.3. Gas chromatographic analysis**

104 **The extracts were analysed on a Varian Model 3800 gas chromatograph coupled to a Saturn 2000**  
105 **ion-trap mass spectrometer detector (Varian, Sunnyvale, CA, USA)**. The gas chromatograph was fitted  
106 with a silica capillary column with a VF-5ms stationary phase and dimensions: 30 m x 0.25mm I.D, 0.25  
107  $\mu\text{m}$  film thickness (Factor Four CPSIL-8, Varian Iberica). 1  $\mu\text{L}$  of the extract was injected into a split-  
108 splitless injector, operated in the splitless mode (splitless time: 45 s). The temperature was fixed at 250  
109  $^{\circ}\text{C}$  into the injector oven. Carrier gas was helium at a flow-rate of 1.3  $\text{mL min}^{-1}$ . The temperature of the  
110 GC-MS transfer line was **maintained at 280  $^{\circ}\text{C}$** . **The temperature was programmed in the oven of the GC**  
111 **as follows: from 75  $^{\circ}\text{C}$  (held for 1 min) subsequently increased to 150  $^{\circ}\text{C}$  with a ramp of 30  $^{\circ}\text{C min}^{-1}$ , to**  
112 **180  $^{\circ}\text{C}$  with a ramp of 5  $^{\circ}\text{C min}^{-1}$  (held for 15 min), to 190  $^{\circ}\text{C}$  with a ramp of 5  $^{\circ}\text{C min}^{-1}$  (held for 5 min),**  
113 **to 200  $^{\circ}\text{C}$  with a ramp of 5  $^{\circ}\text{C min}^{-1}$  (held for 3 min), to 280  $^{\circ}\text{C}$  with a ramp of 5  $^{\circ}\text{C min}^{-1}$  (held for 2.5**  
114 **min) and finally to 290  $^{\circ}\text{C}$  with a ramp of 50  $^{\circ}\text{C min}^{-1}$  (held for 4.8 min). The total chromatographic run**

115 time was 60 minutes. The MS-MS detection under electron impact (EI) conditions are summarised in  
116 Table 1.

117 The extracts were simultaneously analysed in a 6890N GC- $\mu$ ECD (Hewlett Packard (HP),  
118 Wilmington, USA). A Chrompack CP-SIL8 chromatographic column (30m  $\times$  0.25mm  $\times$  0.25  $\mu$ m) **was**  
119 **used**. The oven temperature program, injector temperature and helium flow-rate were the above  
120 described. The make up gas was N<sub>2</sub> at 40 mL min<sup>-1</sup> and detector temperature was set at 300 °C.

121

## 122 **2.4. Experimental design and data statistical analysis**

123 The experimental design used in this paper is based **on other** described previously and published  
124 elsewhere [18,19]. For the **optimization** of the operating variables affecting the HF-LPME, a full second-  
125 order central composite design (CCD) was applied. The needed computations were performed by using  
126 the STATISTICA (StatSoft, Tulsa, USA) and some home-made programs written in QUICKBASIC.

127

## 128 **3. Results and discussion**

129

### 130 **3.1. Development of a home-made assembly for HF-LPME**

131 **From our point of view**, the real shortcoming of HF-LPME is **the requirement of very skilled**  
132 **chemists due to extraction assembly miniaturization and the lack of commercial prototypes**. As a  
133 consequence, the reproducibility of the procedure can be negatively affected. Our **assembly** (Figure 1)  
134 overcomes this problem **by using** a membrane supported on a GELoader pipette tip that can be cut **to fit**  
135 **perfectly with the HF** (the inner diameter of membrane can be exactly fitted to the external diameter of  
136 pipette tip). The **simplicity** and reproducibility of this assembly represents an important improvement

137 with respect to other ones based on the use of syringe needles. Under our experience, with this later the  
138 HF is frequently lost from the needle during handling, e.g. during stirring of sample solution in the vial  
139 or insertion/removal of HF into the vial. In addition, leaking of the fibre is frequently observed.

140 On the other hand, we do not observe losses during the extraction without sealing the vial.  
141 Therefore, the procedure can be substantially simplified by using a septum covering the vial to support  
142 the tip connected to the HF. Finally, the introduction of the extraction solvent into the fibre is performed  
143 by the immersion of the pipette-tip/fibre assembly into a vial containing the solvent, suctioning with a  
144 syringe. This procedure avoid the introduction of bubbles into the membrane and the incomplete filling  
145 of the pores and lumen of the fibre with the extraction solvent, which is a frequent drawback when the  
146 solvent is directly introduced into the fibre using a syringe.

### 147 **3.2. Optimization of the gas chromatographic separation and MS detection**

148 The chromatographic separation of the analytes considered is a difficult task due to the great  
149 number of compounds and especially the different chemical behaviour of pesticides against PCBs and  
150 PBDEs. Finally, a good separation was achieved under conditions described in the Experimental section.  
151 A typical chromatogram showing the separation of all the analytes with direct injection is shown in  
152 Figure 2. A remarkable advantage of the chromatographic approach is the combination of the sensitivity  
153 of electron capture detector with the selectivity of the mass spectrometer to get both low detection limits  
154 and unequivocal identification of the analytes.

155

156

### 157 **3.3. Optimization of HF-LPME extraction**

158

#### 159 **3.3.1. Screening factors and preliminary choices**

160 The most important variables that affect the HF-LPME extraction are the following: type of  
161 extraction solvent, HF length, immersion and extraction time, percentage of other organic solvent in the  
162 sample, stirring **speed**, temperature and ionic strength. For a preliminary screening of critical variables  
163 an univariate **optimization** of some of them was carried out **that were set** as follows: temperature (25 °C),  
164 HF length (1.5 cm), immersion time (1 min), ionic strength (0% NaCl), extraction time (5 min),  
165 percentage of other organic solvent in the sample (0%) and sample volume (4 mL).

166 Four different types of solvents were tested for the extraction of POPs: isooctane, cyclohexane,  
167 n-decane and toluene. The results obtained are shown in Figure 3. As can be seen, the most suitable  
168 extraction solvent is toluene for the majority of the analytes, so this solvent was selected for further  
169 experiments. An immersion time of 1 minute was considered enough to open the pores of the  
170 membranes because longer times do not increase the extraction yield.

171 The extraction process is based on analyte diffusion from the sample to the acceptor solvent  
172 inside the HF. For this reason, stirring of sample could reduce the time to get the partition equilibrium.  
173 Stirring speed from 500 rpm to 1400 rpm were assayed and results are shown in Figure 4. It can be  
174 observed that increasing stirring speed enhances extraction yielding of all the analytes, although air  
175 bubbles appear inside the membrane for high stirring speed that are detrimental for analysis  
176 reproducibility. Therefore, a compromise value was set at 1100 rpm for further experiments.

177 The addition of organic solvents to the sample can increase the extraction efficiency [20,21].  
178 For this purpose both acetonitrile and methanol have been added at different percentages (0, 10, 20, 30



179 %) to the sample. The addition of acetonitrile provokes decreasing of chromatographic peaks areas and  
180 methanol does not affect significantly the analyte extraction (Figures 5 and 6). Therefore, the use of  
181 additional solvents was removed from the extraction procedure. On the other hand, temperatures higher  
182 than 50 °C provoke important loses of the solvent contained in the lumen.

183 Finally, increasing of ionic strength affects the diffusion coefficients of the analytes [9,23] and  
184 for this reason the presence of NaCl in the sample was studied from 0 to 30 % (w/v), although this  
185 factor does not contributes significantly to the extraction of the analytes and was not considered in  
186 further experiments.

187 From the univariate optimization we also select the domain of variables later optimised using a  
188 multivariate approach as follows: temperature (30-50 °C), extraction time (5-45 min) and membrane  
189 length (10-30 cm).

### 190 3.3.2. Multivariate optimization

191 For a better understanding of the influence of the variables in the extraction of POPs by HF-  
192 LPME, a rotatable second-order central composite design (RCCD) was built considering three variables:  
193 extraction time ( $X_1$ ), temperature of the extraction ( $X_2$ ) and HF length ( $X_3$ ). The CCD introduced by  
194 Box and Wilson [23] consists in a  $2^k$  ( $k$ = number of variables) full factorial design augmented with  $2k$   
195 vertices of a cross-polytope (star points) positioned on the coordinate axes of the factorial space and  $C$   
196 (number of replicates) points at the center of the design,  $(0,0,\dots,0)$ . For three factors, the resulting points  
197 are  $(\pm\alpha,0,0)$ ,  $(0,\pm\alpha,0)$  and  $(0,0,\pm\alpha)$ , where  $\alpha$  is the distance (star arm) from the centre of the design to a  
198 star point. This implies performing  $2^k+2k+C$  experiments. In the present work, it has been applied a  
199 rotatable CCD that was introduced by Box and Hunter [24] in which the variance of the predicted response  
200 values depends only on the distance from the center of the design and  $\alpha = 2^{k/4}$  ( $k$  = number of variables).

201 In this study, each variable has five coded levels  $(-\alpha, -1, 0, 1, \alpha)$  to carry out the optimization.  
202 Star arms  $-\alpha$  and  $\alpha$  are associated to the minimum and maximum value of the factor in the common  
203 working range. Table 2 shows the experimental matrix design of the RCCD ( $\alpha = 1.68$ ) with real and

204 coded levels. The central point was run thrice ( $C = 3$ ) for the sake of experimental error estimation and  
205 the RCCD involved 17 experiments. The experiments were randomly performed to avoid any systematic  
206 errors. Table 3 gathers the response (peak areas) of the POPs obtained in **the different experiments**  
207 **(RCCD) carried out by HF-LPME for the optimization.**

208 The results for the experimental design were subjected to multiple regression to obtain the  
209 coefficients of the second order polynomial (Equation (I)), where “y” is the experimental response,  $\beta$  the  
210 coefficients of the equation, and  $X_i$  and  $X_j$  the coded levels of the variables  $i$  and  $j$ , respectively. A  
211 significant assay for the regression coefficients was performed based on the Student t-test once the  
212 standard deviation of the regression coefficients  $b_k$ ,  $s(b_k)$ , is known. In this test, the significance of the  
213 effect is demonstrated when its absolute value (Equation (II)) is found to be greater than the critical  
214 tabulated value  $t_{crit}(\nu, P)$  for the  $\nu$  degrees of freedom corresponding to the tested regression model ( $\nu$   
215 = number of runs-number of coefficients to be estimated) at a  $P$  confidence level of 95%.

216 The reduced models representing the relationship between variables and responses are collected  
217 in Table 4. As we can see, all the variables have significant effects in the response of all the analytes and  
218 the effect is positive as well. The squared terms of the variables are significant in the response of some  
219 analytes, especially for pesticides, that indicated a high effect in the response. In the majority of the  
220 cases, the interaction between the extraction time and the temperature has a positive effect in the peak  
221 area of the analytes. Also the interaction between the temperature and the HF length is present in many  
222 cases as a positive effect. In few cases, the interaction of the extraction time with the HF length has a  
223 positive significant effect in the peak areas of the analytes.

224 **We consider of great interest to develop a method optimised for all the persistent organic**  
225 **pollutants simultaneously.** For this reason, we decided to combine the responses of all the analytes for a  
226 better **optimization** since the corresponding models are entered without neglecting any term to avoid  
227 intermediate rounding errors. Thus, the goal of the **optimization** is the simultaneous maximization of the  
228 peak areas of all the POPs. The combined response has been previously defined and published elsewhere

229 [25]. Briefly, the combined response is a response variable created as a weighed sum of several  
230 responses according to the (equation III), where  $w_i$  is a user chosen weight, generally set as unity,  $Y_i$  is  
231 each response to be optimised and  $R_i$  is the range of  $Y_i$ . When the responses in the combined response  
232 are to be maximised, then  $k = 1$  and  $G_i = \text{minimum} \{Y_i - \frac{1}{2} R_i\}$ . By using a home-made routine  
233 algorithm, a random search of the surface grid  $\text{COMB}(X_1, X_2, X_3)$  is performed. The maximum of the  
234 COMB surface is the simultaneous optimum.

235 The COMBINED 3D surface shape against the axis time and length is plotted in Figure 7, and  
236 the corresponding contour plot showing the optimum point is displayed in Figure 8. As can be seen, the  
237 optimum value is reached at the coordinates time = 1, temperature = 1 and length = 1. The optimum  
238 values of the variables resulted to be: 37 min of extraction time, 46 °C and 26 mm of HF length.

239

#### 240 **3.4. Parameters of quality of extraction method**

241 To probe the applicability of our proposed extraction approach to real samples the parameters of  
242 quality have been calculated in real world samples, namely: orange juice, tomato pulp and porcine  
243 plasma. Results obtained are summarized in Table 5. Linear calibration curves were obtained from  
244 quantification limits to  $10 \mu\text{g L}^{-1}$  for all the analytes showing very good correlation coefficients ( $R >$   
245  $0.997$ , for all the analytes). Detection limits were calculated as the concentration of analyte to yield a net  
246 peak at three times the standard deviation of the background signal ( $3\sigma$ ). The detection and  
247 quantification limits (LODs and LOQs, respectively) were calculated with the data generated in the  
248 linearity studies. After reshaping the calibration function, LOD and LOQ were calculated as the analyte  
249 concentration that corresponds to a signal equal to “ $a + 3 S_{y/x}$ ” and “ $a + 10 S_{y/x}$ ” respectively, where  
250 “ $a$ ” is the origin ordinate, and “ $S_{y/x}$ ” indicates the random errors for the slopes. The detection limits  
251 ranged from 15 to  $106 \text{ ng L}^{-1}$  (Table 5), which are very low in comparison with other results in literature.

252 To evaluate the enrichment factor obtained with the HF-LPME assembly the equation IV was  
253 used, where  $V_a$  is the volume of aqueous phase (4 mL),  $V_d$  the volume of organic phase (20  $\mu$ L of  
254 toluene), and  $C_{eq\ a}$  and  $C_{eq\ d}$  the concentration of analyte in the aqueous and organic phases,  
255 respectively. The enrichment factors for 500  $ng\ L^{-1}$  have been calculated for all the analytes and the data  
256 are presented in Table 5. We can observe that the enrichment factors are around 100 fold that is in good  
257 agreement with those published in the literature. This fact led us to conclude that the technique is really  
258 efficient for the extraction of POPs.

259 The relative standard deviation (% RSD) of enrichment factors were obtained for five sequential  
260 injections of the analytes at two different concentrations (0.5  $\mu g\ L^{-1}$  and 1  $\mu g\ L^{-1}$ ) in water and the  
261 results are in the range of 8-15%.

### 262 **3.5. Application to real world samples**

263 The proposed procedure has been applied to real world samples, namely, orange juice, tomatoes  
264 pulp and porcine plasma. For this purpose, recovery experiments were carried out in samples fortified at  
265 two different concentrations 500 and 750  $\mu g\ L^{-1}$  and Table 6 shows the results obtained. The relative  
266 standard deviations (n=3) ranging from 4-17 % shows the very good reproducibility of the proposed  
267 approach. The averaged recoveries in the spike experiments were very high in the different types of  
268 samples studied (orange juice, tomatoes and porcine plasma). As we can see, this work demonstrated the  
269 very high performance of the analytical extraction approach based on the HF- LPME assembly  
270 developed when it is applied to complex matrices, such as food and biological samples that is the real  
271 shortcoming of this extraction technique, usually applied in the literature to the analysis of more simple  
272 samples like water.

273

## 274 **Conclusions**

275 In this paper a new assembly for hollow-fiber membrane extraction of forty POP's from real  
276 world samples was designed. The POP's determined in this study covers a wide number of pesticides,  
277 PCB's and PBDE's and the optimization has been performed to get the best conditions for the  
278 simultaneous analysis of all of them. By applying chemometric approaches based on the use of  
279 experimental design methods, the optimal extraction conditions corresponding to the highest recovery  
280 were calculated. The statistical approaches described in this paper provide useful tools for the  
281 simultaneous optimization of all the responses which is not commonly considered in the majority of  
282 similar studies. The proposed approach provides limits of detection in the range of  $\text{ng L}^{-1}$ , recoveries  
283 around 100 % for most of the analytes and enrichment factors that are very high in comparison with  
284 other published papers that applied the procedure only to very simple aqueous matrices. The most  
285 important parameter of quality is the precision since with the proposed approach is possible to attain a  
286 %RSD from 4-17 % for all the analytes even in real complex samples as food or biological samples. The  
287 approach is very simple and can be used for the routine analysis of POP's in food and biological  
288 samples.

289

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338 **FIGURE CAPTIONS**

339 **Figure 1.** HF-LPME assembly designed for the extraction of POPs. The inset shown the Eppendorf  
340 GELoader pipette tip used.

341 **Figure 2.** Chromatogram obtained from a standard solution at  $10 \mu\text{g L}^{-1}$  using HF membrane extraction  
342 and analysis by GC-ECD.

343 **Figure 3.** Effect of the extraction solvents used for HF-LPME in the **relative** peak area of (a) Pesticides,  
344 (b) PCB's and (c) PBDE's. The error bars indicate the standard deviation (n=3). **Relative peak area =**  
345 **peak area/lowest peak area using isooctane.**

346 **Figure 4.** Effect of the stirring velocity used for the HF-LPME in the **relative** peak area of (a) Pesticides,  
347 (b) PCB's and (c) and PBDE's. The error bars indicate the standard deviation (n=3). **Relative peak area**  
348 **= peak area/first peak area corresponding to the lowest experimental value of the abscissa.**

349 **Figure 5.** Optimization of the volume of methanol as modifier (% v/v) used for the HF-LPME in the  
350 **relative** peak area of (a) Pesticides, (b) PCB's and (c) PBDE's. The error bars indicated the standard  
351 deviation (n=3). **Relative peak area = peak area/first peak area corresponding to the lowest experimental**  
352 **value of the abscissa.**

353 **Figure 6.** Optimization of the volume of acetonitrile as modifier (% v/v) used for the HF-LPME in the  
354 **relative** peak area of (a) Pesticides, (b) PCB's and (c) PBDE's. The error bars indicated the standard  
355 deviation (n=3). **Relative peak area = peak area/first peak area corresponding to the lowest experimental**  
356 **value of the abscissa.**

357 **Figure 7.** COMBINED 3D surfaces representing the combined response against the optimised variables.

358 **Figure 8.** Contour plot of the combined response showing the optimum.

359



360 EQUATIONS

361

362

Equation I

363

364 
$$y = \beta_0 + \sum \beta_i \chi_i + \sum \beta_{ii} \chi_i^2 + \sum \beta_{ij} \chi_i \chi_j$$

365

366

Equation II

367

368

$$t_k = \frac{|b_k|}{s(b_k)}$$

369

370

Equation III

371

372

$$COMB = \sum_i \left\{ k w_i \left| \frac{(Y_i - G_i)}{R_i} \right| \right\}$$

373

374

Equation IV

375

376

$$Ef = 1 / (V_a / V_d + 1 / K_{a/d}); K_{a/d} = C_{eq,a} / C_{eq,d}$$

377

378